



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2530
Job Sheet 186895



Part No: D2530

Job Qty: 4 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/14/18	0.00	0.00	Start Up Large Fab-7		DYC 18-12-04
100	Large Fab	4 pcs		12/14/18	0.12	0.78	Large Fab 8		DYC 18-12-04
110	QC	4 pcs		12/14/18	0.00	0.00	QC5		EL
120	Large Fab	4 pcs		12/14/18	0.00	1.60	Large Fab 1		DYC 18-12-04
130	QC	4 pcs		12/14/18	0.00	0.00	QC9		EL
140	QC	4 pcs		12/14/18	0.00	0.00	QC5		EL
150	Powdercoat	4 pcs		12/14/18	0.00	0.15	Powdercoat4		BK 18-12-04
160	QC	4 pcs		12/14/18	0.00	0.00	QC3		DEC 29 2018 68
170	Packaging	4 pcs		12/14/18	0.00	0.00	Packaging3	FP001	2018-12-30/89
180	QC21-SA	4 Ea		12/14/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding-Jig DT8301

150 - START TIME: 7:05 FINISH TIME: 7:55 O.V.T: 3:00 M138839

JAN 02 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	11.6580 ft (2.9145 ea)	90-Start up Operation	5126575
D2534	Lock Plate	8 Ea (2 ea)	120-Large Fab	5091837

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	12	213	0
120-Large Fab	D2534	8	25	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐									
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																									
1270 Aberdeen Street Newbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaero.com Container No: S134562 Part: D2530 Job No: 186895 Serial No/Batch: S134562 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 12/04/18		Disposition 		Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																									
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